


**1. Product Identification**

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Product name	RiverCast Resin, Part A
SDS Number	0570A00
Product type	Epoxy polymer mixture.
Recommended use of the chemical and restrictions on use	Directed at, but not limited to, large castings.
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	8517 Commerce Place Dr NE Lacey, WA 98516 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support@systemthree.com
Emergency Contact	CHEMTEL (U.S. and CANADA) 1-800-704-9215 CHEMTEL (Outside the U.S.) – Call Collect accepted +1-360-256-7365

**2. Hazard(s) Identification**

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Classification of substance or mixture/Signal Word	WARNING Skin Corrosion/Irritation - Category 2 Serious Eye Damage/Eye Irritation - Category 2 Skin Sensitization - Category 1 Specific Target Organ Toxicity (Single Exposure) [Respiratory tract irritation] – Category 3
<u>GHS Label Elements</u> Hazard Pictograms	
Hazard Statements/Classification of substance or mixture	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation.
Precautionary statements	
<u>Precautionary Statements</u> Prevention	P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace.

<b>Response</b>	P280 Wear protective gloves/protective clothing/eye protection/face protection. P304 + 340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P313 Call a POISON CENTER or doctor/physician if you feel unwell. P302+352+363 IF ON SKIN: Wash with soap and water. Take off contaminated clothing and wash before reuse. P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
<b>Storage</b>	P308 + P313 If exposed or concerned: Get medical attention.
<b>Disposal</b>	P401 Store at room temperature in a well-ventilated area. P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Hazards not otherwise classified (HNOC)</b>	None Available.

### 3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Diglycidyl Ether of Bisphenol A	25068-38-6	80 – 90 %
Alkyl glycidyl ether	68609-97-2	15 – 20%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

### 4. First-Aid Measures

<b>Skin contact</b>	Remove contaminated clothing and shoes and wipe excess off skin. Flush skin with water. Follow by washing in soap and water. If irritation occurs, seek medical attention. Do not reuse clothing until cleaned. Contaminated leather articles (shoes) cannot be decontaminated and should be destroyed.
<b>Eye contact</b>	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
<b>Ingestion</b>	Do not induce vomiting unless directed to do so by medical personnel. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.
<b>Inhalation</b>	Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.

#### Indication of immediate medical attention and special treatment needed, if necessary

<b>Notes to physician</b>	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
<b>Specific treatments</b>	None specific treatment.

### 5. Fire-Fighting Measures

<b>Suitable extinguishing media</b>	Alcohol-resistant foam, carbon dioxide (CO <sub>2</sub> ), dry chemical, water fog.
<b>Unsuitable extinguishing media</b>	None known.

<b>Specific hazards arising from the chemical</b>	In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated must be contained and prevented from being discharged to any waterway, sewer or drain.
<b>Hazardous decomposition products</b>	Decomposition products may include the following materials: Carbon dioxide Carbon monoxide
<b>Special protective actions for fire-fighters</b>	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
<b>Special protective equipment for fire-fighters</b>	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
<b>Further information</b>	Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

## 6. Accidental Release Measures

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<b>Personal precautions</b>	Wear proper personal protective equipment (PPE). Avoid direct contact with material. Proper PPE includes: disposable gloves, eye protection and skin protection.
<b>Emergency procedures</b>	If material is spilled, avoid contact with material. Persons not wearing appropriate protective equipment should leave the area of the spill until cleanup is complete.
<b>Methods and materials for containment/cleanup</b>	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
<b>Environmental precautions</b>	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

## 7. Handling and Storage

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<b>Precautions for safe handling</b>	Avoid contact with skin and eyes. Emergency showers and eye wash stations should be readily accessible. Adhere to work practice rules established by government regulations. Use personal protective equipment. When using, do not eat, drink or smoke.
<b>Precautions/Recommendations for safe/proper storage</b>	Store epoxy products in temperature stable environment, out of the reach of pets or children. Securely fasten container lids and tops, and prevent products from sitting and below freezing temperatures.

## 8. Exposure Controls/Personal Protection

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<b>Occupational Exposure Limits</b>	Not established.
<b>Appropriate engineering controls</b>	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other

	engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
<b>Environmental exposure controls</b>	Use appropriate containment to avoid environmental contamination. Do not allow spill to enter sewers or waterways.
<b>Individual protection measures/Personal protective equipment</b>	
<b>Eye/face protection</b>	Splash-proof goggles or safety spectacles with side shields are recommended. Always wear eye protection when sanding cured epoxy resins to avoid dust in eyes.
<b>Hand protection</b>	Always wear impervious gloves: butyl rubber, nitrile rubber, Neoprene, PVC disposable gloves,
<b>Skin protection</b>	Wear clean, body-covering clothing to avoid skin contact.
<b>Respiratory protection</b>	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
<b>Special instructions for protection and hygiene</b>	Wear gloves at all times when handling product, avoid direct contact with skin. When finished using product, dispose of gloves properly and wash hands with warm, soapy water.

## 9. Physical and Chemical Properties

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<b>Chemical family</b>	Epoxy Resin
<b>Appearance</b>	Clear liquid
<b>Physical State</b>	Epoxy polymer mixture
<b>Form</b>	Liquid
<b>Color</b>	Water clear
<b>Odor</b>	Mild
<b>Density (Specific Gravity)</b>	9.29 lb/gal (1.11)
<b>Viscosity</b>	1100 cps @ 25°C
<b>pH</b>	Not available
<b>Melting point/freezing point</b>	Not available
<b>Initial boiling point and boiling range</b>	Not available
<b>Flash point</b>	>300°F, Pensky-Martens Closed Cup
<b>Evaporation rate</b>	Slower than ether
<b>Flammability (solid, gas)</b>	Not available
<b>Upper/lower flammability limit (by volume)</b>	Not available
<b>Material VOC</b>	None
<b>Vapor density</b>	Heavier than air
<b>Relative density</b>	Not determined
<b>Solubility in water</b>	Negligible, in water
<b>Partition coefficient: n-octanol/water</b>	3
<b>Auto-ignition temperature</b>	Not available
<b>Decomposition temperature</b>	Not available

## 10. Stability and Reactivity

<b>Reactivity</b>	No specific test data related to reactivity available for this product.
<b>Chemical Stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization will not occur.
<b>Conditions to avoid</b>	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
<b>Incompatible materials</b>	Strong oxidizing and reducing agents. Lewis and mineral acids.
<b>Hazardous decomposition products</b>	Oxides of carbon, aldehydes, and acids.
<b>Other hazards</b>	None known.

## 11. Toxicological Information

**Acute Health Hazard (components)** No comprehensive data (ingestion, inhalation, dermal) on mixture (product).

Component	Result	Species	Dose	Exposure
Diglycidyl Ether of Bisphenol A	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Dermal	Rat	2,000 mg/kg	-
Alkyl Glycidyl Ether	LD50 Oral	Rat	17,100 mg/kg	-

**Irritation/Corrosion (components)** No information on product itself.

Component	Result	Species	Test	Exposure
Diglycidyl Ether of Bisphenol A	Moderate to severe irritation	Rabbit	Skin	4 h
	Mild irritation	Rabbit	Eye	24 h
Alkyl Glycidyl Ether	Moderate irritant	Rabbit	Skin	24 h
	Cornea opacity	Rabbit	Eye	1 – 24 h

**Sensitization** No information on product itself.

**Mutagenicity** No information on product itself.

**Carcinogenicity** No information on product itself.

**Reproductive Toxicity** No information on product itself.

**Teratogenicity** No information on product itself.

**Specific target organ toxicity (single exposure)** No information on product itself.

Component	Category	Route of exposure	Target organs
Diglycidyl Ether of Bisphenol A	Category 3	-	Respiratory tract irritation
Alkyl Glycidyl Ether	Category 3	-	Respiratory tract irritation

**Specific target organ toxicity (repeated exposure)** No information on product itself.

**Aspiration hazard** No information on product itself.

**Potential acute health effects**

**Eye Contact** Causes serious eye irritation.

**Inhalation** May cause respiratory irritation.

**Skin Contact** Causes skin irritation. May cause an allergic skin reaction.

**Ingestion** Irritating to mouth, throat and stomach.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye Contact** Adverse symptoms may include the following:  
Pain  
Watering  
Redness

**Inhalation** Adverse symptoms may include the following:  
Respiratory tract irritation  
Coughing

**Skin Contact** Adverse symptoms may include the following:  
Irritation  
Redness

**Ingestion** No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Potential chronic health effects**

**General** Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** No known significant effects or critical hazards.

**Mutagenicity** No known significant effects or critical hazards.

**Teratogenicity** No known significant effects or critical hazards.

**Developmental effects** No known significant effects or critical hazards.

**Fertility effects** No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates (ATEmix)** Not available

## 12. Ecological Information

**Ecotoxicity** No information on product itself.

Component	Result	Species	Exposure
Diglycidyl Ether of Bisphenol A	Acute LC50 1.3 mg/l	Fish	96 h
	Acute LC50 2.1 mg/l	Daphnia	48 h
Alkyl Glycidyl Ether	Acute LC50 >1.8 g/l	Fish – Rainbow trout	96 h
	Acute LC50 >5.0 g/l	Fish - Bluegill	96 h
	Acute EC50 7.2 mg/l	Daphnia	48 h
	Acute EC50 844 mg/l	Aquatic plants – algae	72 h

**Persistence and degradability** No information on product itself.

**Bioaccumulative Potential** No information on product itself.

Component	LogPow	BCF	Potential
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Diglycidyl Ether of Bisphenol A	2.64 – 3.78	3 – 31 31.00	low
Alkyl Glycidyl Ether	3	-	high

#### **Mobility in Soil**

<b>Soil/water partition coefficient (KOC)</b>	No information on product itself.
<b>Other adverse effects</b>	No known significant effects or critical hazards.

### **13. Disposal Considerations**

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<b>Waste from residues/ unused products</b>	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.
<b>Contaminated packaging</b>	Dispose of container and unused contents in accordance with federal, state and local requirements.

### **14. Transport Information**

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The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

#### **International Transport Regulations**

<b>Regulatory information</b>	<b>UN/NA number</b>	<b>Proper Shipping Name</b>	<b>Classes/*PG</b>	<b>Additional Information</b>
<b>DOT</b>		Non-regulated		
<b>TDG</b>		Non-regulated		
<b>IMO/IMDG</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin Resin)	Class 9 III	
<b>IATA</b>	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin Resin)	Class 9 III	

\*PG: Packing group

<b>Special precautions for user:</b>	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
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### **15. Regulatory Information**

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#### **UNITED STATES**

<b>U.S. Federal Regulations</b>	<b>United States – TSCA 12(b) – Chemical export notification:</b> None Required. <b>United States – TSCA 5(a)2 – Final significant new use rules:</b> Not Listed. <b>United States – TSCA 5(a)2 – Proposed significant new use rules:</b> Not Listed. <b>United States – TSCA 5(e) – Substance consent order:</b> Not listed.
<b>Clean Air Act – Ozone Depleting Substances (ODS)</b>	This product does not contain nor is it manufactured with ozone depleting substances.

**Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) California Prop. 65**

None

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer. WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient Name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(phenoxyethyl)-	Yes	No	5 µg/day	No
Oxirane, 2-(chloromethyl)-	Yes	Yes	9 µg/day	No

**EPA SARA 302 Extremely Hazardous Substances**

None required

**EPA SARA 302/304/311/312 Hazardous Chemicals**

Acute Health Hazard

**SARA 313**

None required

**Form R – Reporting requirements**

**United States inventory (TSCA 8b)**

All components are listed or exempted.

**CANADA**

**WHMIS (Canada)**

Class D-2B: Material causing other toxic effects (Toxic).

**Canadian NPRI**

None required

**CEPA Toxic substances**

None required

**INTERNATIONAL REGULATIONS**

**International Lists**

**Australia inventory (AICS):** All components are listed or exempted.

**Canada inventory:** All components are listed or exempted.

**Korea inventory:** All components are listed or exempted.

**Japan inventory:** All components are listed or exempted.

**China inventory (IECSC):** All components are listed or exempted.

**New Zealand inventory (NZIoC):** All components are listed or exempted.

**Philippines inventory (PICCS):** All components are listed or exempted.

**Taiwan inventory (CSNN):** All components are listed or exempted.

**16. Other Information, Including Date of Preparation or Last Revision**

**HMIS Rating**

Health 2
Flammability 1
Physical Hazard 0

**Date of Preparation**

January 22, 2020

**Date of Last Revision**

November 21, 2019

**Revision #**

4.0

**More Information**

1-253-333-8118

**Prepared by**

System Three Resins Inc.

The information contained herein is based on the data available to us and is believed to be correct. However, System Three Resins, Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. System Three assumes no responsibility for injury from the use of the product described herein.